

REPUBLIC OF BULGARIA

Executive Agency
Bulgarian Accreditation Service
Signatory to the EA Multilateral Agreement in this



ORDER

No. A 243

Sofia, 19.06.2023

Pursuant of Art. 10, para. 1, item 4, Art. 28, para. 1 of the Law on National Accreditation of Conformity Assessment bodies and the relevant clause 6 of the BAS QR 2 Accreditation Procedure, in connection with an open procedure Reg. Nº 259/55 OKC/ Π A/08.11.2022, report Nº 259/55 OKC/ Π A/2/B/06.03.2023 and opinion of the Accreditation Commission Nº 259/55 OKC/ Π A/3/B/07.06.2023, I hereby

RE-ACCREDIT

Inspection Body "Defectoscopy of type C at TPP - Bobov Dol" Ltd., village of Golemo Selo, Kyustendil Region

Management address: 2635, village of Golemo Selo, Kyustendil Region

Office address: 2635, village of Golemo Selo, Kyustendil Region, Bobov dol

Municipality, administration building, floor 8, offices 1 and 2

To perform inspection of:

Иō	Field of Inspection	Type of Inspection	Parameter of Inspection / Characteristic	Test and Measurement Methods Used During Inspection	Regulations, Standards, Specifications, Schemes
1	2	3	4	5	6
1	Metal products (seamless pipes, rolled products, forgings, castings), lifting equipment, gas equipment and installations, boilers, pressure vessels, pipelines and tanks - base metal and welded joints - non-destructive testing.	On new and/or in use/operation facilities/products	Type, size and location of non-integrity/imperfections by radiographic inspection method	БДС EN ISO 5579; БДС EN ISO 17636- 1; БДС EN 12681; БДС EN ISO 10893- 6. РПК-НК - Р 10.2.1	БДС EN ISO 5817; БДС EN ISO 10893-6 БДС EN ISO 10675-1 БДС EN ISO 17635; БДС EN ISO 6520-1. ИКМОТСЕСКТТ*1-НЕ 1996 ИПЕРСВЦРОСЕ*2-НЕ 1995 НУБЕПРГСИУПГ*3 (Updated SG issue 6 of 2004, Art. 9)- НУБЕТНГСИВВГ*4 (Updated SG issue 8 of 2004, Art. 105) НУБЕТСПН*5 (Updat SG issue 64 of 2008, Art. 19 and Art.21) ТС*6

2	Metal products (seamless pipes, rolled products, forgings, castings), lifting equipment, gas equipment and installations, boilers, pressure vessels, pipelines and tanks - base metal and welded joints - non-destructive testing.	and/or in use/operation facilities/produ cts i	ocation of non- ntegrity/imperfec ions by ultrasonic nspection method	БДС EN ISO 17640; БДС 9233; БДС 9234 - revoked without replacement; БДС 10037 - revoked without replacement; БДС EN10160; БДС EN 10228-3; БДС EN 10228-4; БДС EN 12680-1; БДС EN 12680-2; БДС EN 12680-3; БДС EN 12680-3; БДС 13598 - revoked without replacement; БДС 13661; БДС 14923; БДС 14924 - revoked without replacement; РПК-НК - Р 10.2.2.	БДС EN ISO 11666; БДС EN ISO 5817; БДС EN ISO 6520-1; БДС EN ISO 17635; БДС EN ISO 10160; БДС EN 10228-3; БДС EN 10228-4; БДС EN 12680-1; БДС EN 12680-2; БДС EN 12680-3; БДС EN 12680-3; БДС EN ISO 23279. ИКМОТСЕСКТТ*1-НЕК-1996 ИПЕРСВЦРОСЕ*2-НЕК-1995 НУБЕПРГСИУПГ*3 (Updated SG issue 67 of 2004, Art. 9) НУБЕТНГСИВВГ*4 (Updated SG issue 82 of 2004, Art.105). НУБЕТСПН*5 (Updated SG issue 64 of 2008 Art. 19 and Art. 21) ТС*6
3	Metal products (seamless pipes, rolled products, forgings, castings), lifting equipment, gas equipment and installations, boilers, pressure vessels, pipelines and tanks - base metal and welded joints - non-destructive	On new and/or in use/operation facilities/products	Wall thickness by ultrasonic inspection method	БДС EN ISO 16809 РПК-НК - Р 10.2.3	ИКМОТСЕСКТП*1-НЕК- 1996 ИПЕРСВЦРОСЕ*2-НЕК- 1995 НУБЕПРГСИУПГ*3 (Updated, SG issue 67 of 2004, Art. 9 and Art. 87) НУБЕТНГСИВВГ*4 (Updated, SG issue 82 of 2004, Art. 5, Art. 6 and Art. 105). НУБЕТСПН*5 (Updated, SG issue 64 of 2008, Art. 19) ТС*6
4	testing. Metal products (seamless pipes, rolled products, forgings, castings), lifting equipment, gas equipment and installations, boilers, pressure vessels, pipelines and tanks - base metal and welded joints -	On new and/or in use/operation facilities/products	Type and size of surface and subsurface non-integrity/imperfections by magnetic-powder inspection method	БДС EN 1369; БДС EN ISO 10893- 5; БДС EN ISO 9934-1; БДС EN 10228- 1; БДС 15575; БДС EN ISO 17638; РПК-НК Р 10.2.4.	БДС EN ISO 23278; БДС EN 1369; БДС EN ISO 10893-5; БДС EN ISO 6520-1. ИКМОТСЕСКТТ*1-НЕК- 1996 ИПЕРСВЦРОСЕ*2-НЕК- 1995 НУБЕПРГСИУПГ*3 (Updated, SG issue 67 of 2004, Art. 9) НУБЕТНГСИВВГ*4 (Updated, SG issue 82 of 2004, Art. 105)

					UVECTCOU*5 (Undated
	non-destructive				НУБЕТСПН*5 (Updated,
	testing.				SG issue 64 of 2008,
			,	•	Art.21)
					TC*6
5	Metal products	On new	Type and size of	БДС EN ISO 3452-1;	БДС EN 10228-2;
	(seamless	and/or in	surface non-	БДС EN 1371-1;	БДС EN ISO 23277;
	pipes, rolled	use/operation	integrity/imperfec	БДС EN 1371-2;	БДС EN 1371-1 and 2;
	products,	facilities/produ	tions by capillary	БДС EN ISO 10893-	БДС EN ISO 10893-4;
	forgings,	cts	inspection	4;	БДС EN ISO 6520-1.
	castings), lifting	İ	method	БДС 15830;	ИКМОТСЕСКГП*1-НЕК-
	equipment, gas			БДС EN 10228- 2;	1996
	equipment and	- 5	The state of the s	РПК-НК - Р	ИПЕРСВЦРОСЕ*2-НЕК-
	installations,			10.2.5.	1995
	boilers,		ALC: YES		НУБЕПРГСИУПГ*3
	pressure			·	-(Updated, SG-issue-67-
	vessels,			•	of 2004, Art.
	pipelines and			A	9)
	tanks - base				НУБЕТНГСИВВГ*4
	metal and				(Updated, SG issue 82
	welded joints -			•	of 2004, Art. 105)
	non-destructive			1	НУБЕТСПН*5 (Updated,
	testing.		;	,	SG issue 64 of 2008,
	Lesting.	·			Art. 21)
			,		TC*6
6	Metal products	On new	Type and size of	БДС EN ISO	БДС EN ISO 5817;
١	(seamless	and/or in	surface	17637;	БДС EN ISO 6520-1.
!	pipes, rolled	use/operation	imperfections/im	БДС EN 1370;	ИКМОТСЕСКТТ*1-HEK-
1	products,	facilities/produ	perfections by	БДС EN 13018;	1996
	forgings,	cts	visual inspection	РПК-НК - Р	ИПЕРСВЦРОСЕ*2-НЕК -
	castings), lifting		method	10.2.6.	1995
	equipment, gas		•	-	НУБЕПРГСИУПГ*3
	equipment and				(Updated, SG issue 67
	installations,		,		of 2004, Art.
	boilers,				9)
	pressure	· ·			НУБЕТНГСИВВГ*4
1	vessels,		•	· ·	(Updated, SG issue 82
	pipelines and				of 2004, Art.105)
	tanks - base			<u>`</u> .	НУБЕТСПН*5
	metal and		, , , , , , , , , , , , , , , , , , ,	·	(Updated, SG issue 64
	welded joints -		• 1		of 2008 , Art. 19 and
	non-destructive		•		Art. 21)
	testing.		1.00	<u> </u>	TC*6
	Metal products	On new	Brinell, Rockwell	ASTM A956	ИКМОТСЕСКТТ*1-НЕК-
	(seamless	and/or in	and Vickers	РПК-НК - Р	1996
	pipes, rolled	use/operation	hardness	10.2.7	ИПЕРСВЦРОСЕ*2-НЕК-
	products,	facilities/produ	A .		1995
	forgings,	cts	the Lieb`s		TC*6
	castings), lifting		method		
	equipment, gas	(b)	1 4		
	equipment and	· · · · · · · · · · · · · · · · · · ·	y .		
_	installations,	1			
-7	boilers,			•	
	pressure				· ·
	vessels,		v .		
	pipelines and				· ·
	tanks - base				
	metal and		•		
	welded joints -				
	non-destructive				
	testing.				<u> </u>
l		1			, *

	Metal products (seamless pipes, rolled products, forgings, castings), lifting equipment, gas	On new and/or in use/operation facilities/products	Measurement of linear dimensions (ovality).	ИКМОТСЕСКТТ*1 - НЕК-1996 РПК-НК - Р 10.2.8.	ИКМОТСЕСКТТ*1-НЕК- 1996 TC*6
8	equipment and installations,				
	boilers, pressure vessels,				
	pipelines and tanks - base				
	metal and				
	welded joints - non-destructive testing.				

^{*} The introduction of a new version of standards/documents or standards/documents that replace them is permitted. Up-to-date list of standards/documents with their dated versions shall be provided by the CAB.

UKMOTCECKTT - Instruction for metal inspection and technical condition assessment of boiler, turbine and piping elements and systems in TPP (NEC, 1996);

ИПЕРСВЦРОСЕ - Instruction for the acceptance, operation and repair of steel vertical, cylindrical tanks with a volume of 100 to 10000 m³ for the power system (NEC - 1995);

HYBETHCHH - Regulation adopted by the Decree of the Council of Ministers No. 164 "Regulation on the design, safe operation and technical supervision of pressure equipment" (SG, issue No. 64/2008);

НУБЕПРГСИУПГ - Regulation adopted by the Decree of the Council of Ministers No. 171 "Regulation on the design and safe operation of gas transmission and distribution pipelines and of natural gas facilities, installations and appliances" (SG, issue No. 67/2004);

HYBETHICUBBI - Regulation adopted by the Decree of the Council of Ministers No. 243 "Regulation on the design, safe operation and technical supervision of gas facilities and installations for liquefied hydrocarbon gases" (SG, issue No. 82/2004);

TS – Technical Specification of the customer.

I ORDER

To issue the Certificate of Accreditation reg. N_{\odot} 55 OKC of 19.06.2024, valid until 19.06.2027, and this order enclosed as an integral part thereof.

The certificate of accreditation with the enclosure should be obtained from the Manager of "Defectoscopy of type C at TPP - Bobov Dol" Ltd., village of Golemo Selo, Kyustendil Region, the Head of "Defectoscopy of type C at TPP - Bobov Dol" Ltd., village of Golemo Selo, Kyustendil Region or other authorized person in the building of EA BAS.

Upon receipt of the issued certificate of accreditation and application, the accredited person is obliged to return to EA BAS the originals of the certificate of accreditation Reg. N° 55 OKC/19.01.2022 with the enclosure Order No. A 61/19.01.2022

This Order shall be notified to legal entity / sole trader within 3 (three) days from its issuance.

Eng. Irena Borislavova Executive Director of EASAS